

**AUTOMATIC AIR AND GAS VENTS FOR LIQUID SYSTEMS
 AE30**

DESCRIPTION

The ADCA AE30 all stainless steel sealed body air eliminator removes air from hot and superheated water systems and is also suitable for all liquids compatible with the construction, providing that their specific weight is not less than 0,75 kg/dm³.

This ball float type automatic air eliminator can be used in combination with other air elimination and separation systems or directly applied at high points in the piping.

MAIN FEATURES

Corrosion resistant.

USE: Cold, hot and superheated water systems.

AVAILABLE MODELS:

AE30SS – stainless steel.

SIZES:

1/2" and 3/4".

CONNECTIONS:

Female threaded ISO 7 Rp or NPT.
 1/2" or 3/4" vertical inlet.
 1/2" vertical outlet.

INSTALLATION:

Vertical installation. It must be installed absolutely vertically at the points in the plant where the air tends to collect. The drain should be piped to a safe position.
 See IMI – Installation and maintenance instructions.



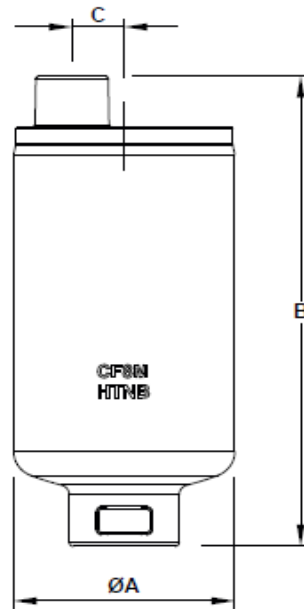
| CE MARKING – GROUP 2 (PED – European Directive) | |
|--|----------|
| PN 40 | Category |
| 1/2" and 3/4" | SEP |

| BODY LIMITING CONDITIONS | |
|--------------------------|------------------------|
| THREADED PN 40 | RELATED TEMPERATURE |
| ALLOWABLE PRESSURE | |
| 40 bar | 100 °C |
| 33,7 bar | 200 °C |
| 31,8 bar | 250 °C |
| 29,7 bar | 300 °C |

PMO – Maximum operating pressure: 30 bar.
 TMO – Maximum operating temperature: 300 °C.
 Minimum liquid specific weight: 0,75 kg/dm³.
 Maximum working differential pressure: 30 bar.

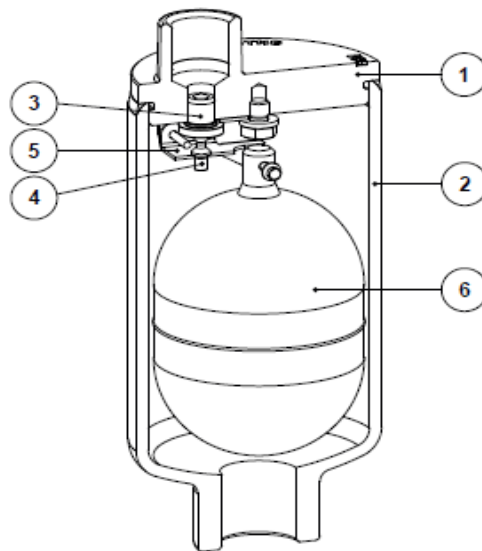
| FLOW RATE CAPACITY (NL/min) | | | | | | | | | | | | | | | | | | |
|-----------------------------|-----------------------------|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| SIZE | DIFFERENTIAL PRESSURE (bar) | | | | | | | | | | | | | | | | | |
| | 0,5 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 12 | 15 | 18 | 20 | 22 | 25 | 30 |
| 1/2" and 3/4" | 31 | 46 | 72 | 96 | 120 | 144 | 168 | 192 | 216 | 241 | 265 | 313 | 385 | 457 | 505 | 553 | 626 | 746 |

Values shown refer to capacities of air discharge at 15 °C, under average atmospheric pressure (1013 mbar).
 If the air temperature differs from 15 °C, the discharge capacity can be corrected by multiplying it by: $\frac{288}{273 + T}$, where T is the actual temperature in °C.
 It may be assumed that the temperature of the air is equal to the temperature of the water.



DIMENSIONS (mm)

| SIZE | ØA | B | C | WEIGHT (kg) |
|------|------|-----|----|-------------|
| 1/2" | 80,5 | 187 | 19 | 2 |
| 3/4" | 80,5 | 187 | 19 | 2 |



MATERIALS

| POS. N° | DESIGNATION | MATERIAL |
|---------|-----------------|---------------------|
| 1 | Body | A351 CF8M / 1.4408 |
| 2 | Cover | A351 CF8M / 1.4408 |
| 3 | Seat | AISI 316 / 1.4401 |
| 4 | Valve | AISI 316 / 1.4401 |
| 5 | Lever mechanism | AISI 304 / 1.4301 * |
| 6 | Float | AISI 316 / 1.4401 |

* AISI 316 / 1.4401 on request.