

**FIELD I TO P CONVERTER  
 PC25**

**DESCRIPTION**

Instrument that converts a standard DC signal to a standard pneumatic signal, for the change-over from electrical controllers to pneumatic control valves, or from electrical measuring system to pneumatic controllers.

The PC25 is a force balance device, which converts a 4 to 20 mA input signal into a proportional 0,2 to 1 bar or 0,4 to 1,2 bar output signal, with a respective supply pressure of 1,7 to 5 bar.



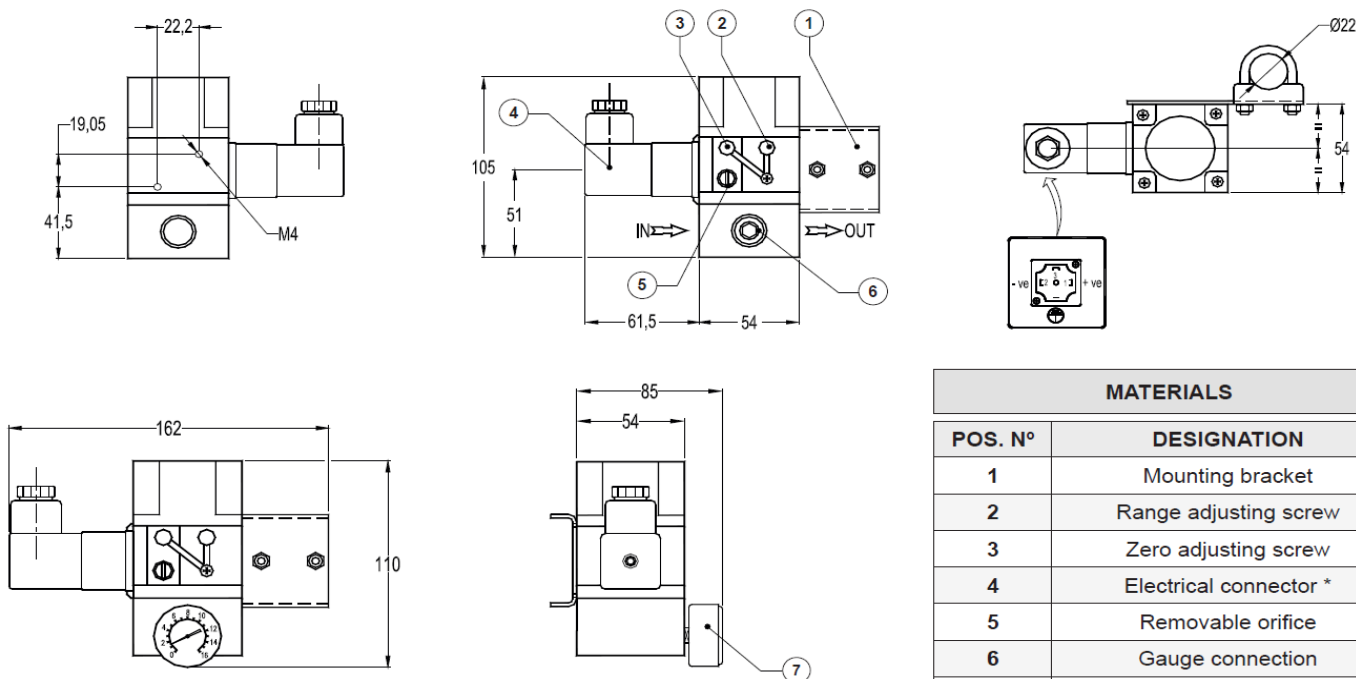
**MAIN FEATURES**

- Particularly compact design.
- Good dynamic response.
- Immune to mechanic vibrations.
- Low maintenance and low consumption.
- High reliability.
- Adjustable output measuring span.

**TECHNICAL DATA**

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<b>PNEUMATIC</b>	Output pressure: Air supply: Flow capacity: Air consumption: Linearity: Hysteresis: Response time: Temperature sensitivity: Supply sensitivity: Port size:	Ranges: 0,2 to 1 bar; 0,4 to 1,2 bar. Oil free and dry air, filtered to 5 microns, 1,7 to 5 bar. Up to 300 nL/min forward flow, 150 nL/min relief. Usually 1,4 L/min. Maximum 0,5% of span. Maximum 0,35% of span. Usually less than 0,5 seconds (depending on input for 10 % to 90% step change in outlet pressures) into a 10cc load. < 0,1 % span/°C for span and zero over operating range. Better than 0,075% span output change per % supply pressure change. 1/4" NPT.
<b>GENERAL</b>	Operating temperature: IP Rating: Electromagnetic compatibility: Construction materials: Weight: Mounting position: Vibrating effect:	- 40 °C to 85 °C. IP 65 in normal position. This is a passive electro-pneumatic instrument and is unaffected by interfering high frequency signals. Zinc diecasting passivated and epoxy paint, nitrile diaphragms, Be2Cu flapper nozzle and supply valve. 825 g. Integral surface mounting bracket provided for vertical mounting. < 5% of span: 4 mm 5 to 15 Hz & 2g sine 15 to 150 Hz, vertical, horizontal and inverted, in accordance with ISA-S75.13-1996.
<b>ELECTRIC</b>	Input signal: Failure model: Connections: Span/zero: Input impedance:	4 to 20 mA. Output pressure fails to bleed pressure when electrical supply. 30 mm square connector DN 43650. Adjustable 20% output range. 11 kOhms for a 0 to 10 V.

**DIMENSIONS**



*Assembling with pressure gauge (on request).*

MATERIALS	
POS. N°	DESIGNATION
1	Mounting bracket
2	Range adjusting screw
3	Zero adjusting screw
4	Electrical connector *
5	Removable orifice
6	Gauge connection
7	Pressure gauge (optional)
8	ADCA P10 regulator

\* 4 different positions possible.

**CALIBRATION**

When the instrument is first installed or after a long downtime period, a moderate zero shift is normal. This is due to the rubber diaphragms which are stretched by the internal springs. After a few operations, the instrument will settle into its normal operating condition. In these circumstances, instruments should be put to work by alternately applying zero and full scale signals several times. Zero calibration should then be carried out.

Adjust zero control n° 2 (anti-clockwise) to give minimum required output pressure.

Adjust range control n° 3 (anti-clockwise) to give maximum required output pressure.

**Note:** Reverse acting operation.

About 20 turns of the zero screw may be required to reset the zero point.

**TYPICAL INSTALLATION**

