

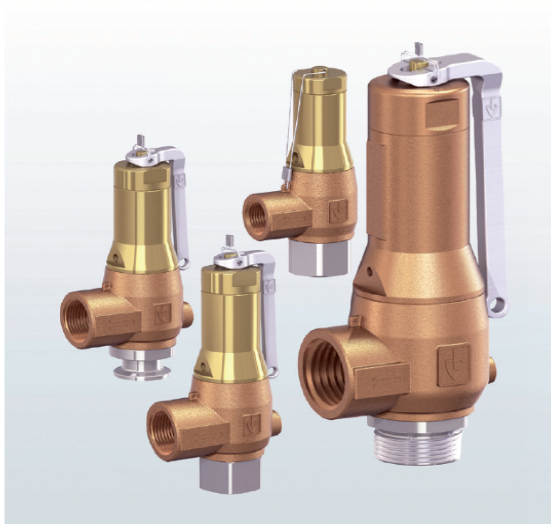
Type test approved safety valves angle-type
for industrial applications

3.14

→ Series 6420

6420

Safety valves made of
gunmetal, angle-type with
threaded connections



■ SUITABLE FOR

Liquids	neutral and non-neutral	
Air, gases and vapours	neutral and non-neutral	
Steam		

■ EXAMPLES OF USE

For the protection of:

- Pressure-vessels/-systems for neutral / non-neutral vapours, gases and liquids
 - Steam boilers and steam plants
- taking into account the plant-specific regulations and making use of the suitable valve versions and sealing materials.

- Mechanical engineering
- pump protection
- Pressure booster systems water- / air-side
- cooling-/chilling-systems
- Steam- and industrial-boiler systems

Safety valves are set and sealed at the factory.

■ APPROVALS

TÜV Type test approval	D/G,F
EC type examination	S/G, L
ASME	S, G, L
CRN	S, G, L
KGS	G
Type approval ACS	
Type approval WRAS	
Requirements	
AD 2000 Data sheet A2 DIN EN ISO 4126-1 PED 2014/68/EU	TRD 421 ASME-Code Sec. VIII Div. 1 KGS AA 319



■ MATERIAL



■ SPECIFICATION



1/2" – 2 1/2"



– 50°C to + 205°C
depending on version



0,5 – 16 bar

■ MATERIALS

Component	Material	DIN EN	ASME
Inlet body	Stainless steel	1.4404	316 L
Outlet body	Gunmetal	CC499K	CC499K
Internal parts	Brass	CW617N	CW617N
Internal wetted parts	Stainless steel	1.4404	316 L
Spring	Stainless steel	1.4310 / 1.4568	302 / 631

Series 6420 ■ VALVE VERSION

m	Standard with diaphragm	The diaphragm prevents the medium entering into the spring housing and protects moving parts from being affected by the medium.
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■ MEDIUM

GF	gaseous and liquid	Air, vapours, gases, liquids and - depending on seal - also for steam
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■ TYPE OF LIFTING MECHANISM

L	Lifting lever
O	without lifting device

■ AVAILABLE NOMINAL DIAMETERS AND CONNECTION SIZES

Nominal diameter DN		15	20	25	32	40	50	65
Inlet		1/2" (15)	3/4" (20)	1" (25)	1 1/4" (32)	1 1/2" (40)	2" (50)	2 1/2" (65)
Outlet	1/2" (15)	■						
	3/4" (20)		■					
	1" (25)			■				
	1 1/4" (32)				■			
	1 1/2" (40)					■		
	2" (50)						■	
	2 1/2" (65)							■

■ TYPE OF CONNECTION INLET / OUTLET

f / f	Standard	Female thread BSP-P / Female thread BSP-P	DIN EN ISO 228-1 / DIN EN ISO 228-1
m / f		Male thread BSP-P / Female thread BSP-P	DIN EN ISO 228-1 / DIN EN ISO 228-1
NPT-f / NPT-f		Female thread NPT-f / Female thread NPT-f	ANSI B1.20.1 / ANSI B1.20.1
NPT-m / NPT-f		Male thread NPT-m / Female thread NPT-f	ANSI B1.20.1 / ANSI B1.20.1
KLSISO/f		Clamp connection / Female thread BSP-P	DIN 32676-B / DIN EN ISO 228-1 Pipe Standard DIN EN ISO 1127

■ SEAT SEALS / DIAPHRAGMS

PTFE / EPDM	Polytetrafluorethylen / Ethylen-Propylene-Diene (Standard)	Flat seal and moulded diaphragm	-50°C to +205°C
EPDM / EPDM	Ethylen-Propylene-Diene / Ethylen-Propylene-Diene	Flat seal and moulded diaphragm	-50°C bis +150°C
PTFE / FKM	Polytetrafluorethylen / Fluorcarbon	Flat seal and moulded diaphragm	-30°C to +200°C
FKM / FKM	Fluorcarbon / Fluorcarbon	Flat seal and moulded diaphragm	-20°C to +200°C

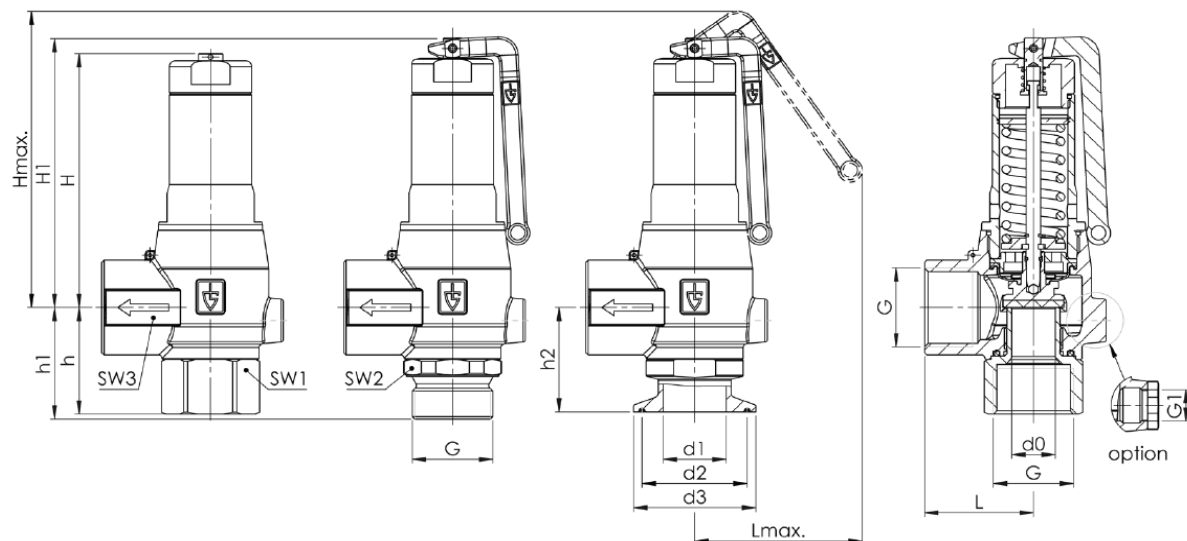
■ NOMINAL DIAMETERS, CONNECTIONS, INSTALLATION DIMENSIONS

Series 6420: Connection, installation dimensions, ranges of adjustment

Nominal diameter	DN	15	20	25	32	40	50	65
Connection DIN EN ISO 228	G	1/2" (15)	3/4" (20)	1" (25)	1 1/4" (32)	1 1/2" (40)	2" (50)	2 1/2" (65)
Outlet DIN EN ISO 228	G	1/2" (15)	3/4" (20)	1" (25)	1 1/4" (32)	1 1/2" (40)	2" (50)	2 1/2" (65)
Installation dimensions in mm	L	35,5	42,5	45	48	58	68	80
	Lmax	63	75	77	102	145	150	155
	H	82	97	107	132	168	199	240
	H1	90	104	114	140	192	229	276
	h	35	42	45	53	58	68	80
	h1	35	42	47	55	60	72	81
	h2	34	39	44	51	57	65	76
	Hmax	102	120	132	160	220	260	310
	d1	18,1	23,7	29,7	38,4	44,3	56,3	72,1
	d2	43,5	43,5	43,5	56,5	56,5	70,5	83,5
	d3	50,5	50,5	50,5	64	64	77,5	91
	SW1	30	36	36	50	55	70	80
	SW2	30	36	38	50	55	70	80
	SW3	27	34	41	50	60	70	90
	G1	-	-	1/4"	1/4"	1/4"	1/4"	1/4"
	d0	13	15	18	23	30	39	48
Coefficients of flow ISO 4126-1	$\alpha_w / Kdr (F)$	0,45	0,45	0,43	0,43	0,38	0,38	0,38
	$\alpha_w / Kdr (D/G)^1$	0,64	0,64	0,63	0,63	0,55	0,55	0,55
Coefficients of flow ASME-Code Sec. VIII Div. 1	$\alpha_w / Kdr (F)$	0,43	0,43	0,43	0,43	0,36	0,36	0,36
	$\alpha_w / Kdr (D/G)$	0,65	0,65	0,65	0,65	0,55	0,55	0,55
Weight	kg	0,5	0,9	1,1	1,9	3,4	5,8	8,7
Range of adjustment	bar	0,5 - 16	0,5 - 16	0,5 - 16	0,5 - 16	0,5 - 16	0,5 - 16	0,5 - 16
Range of adjustment ASME	psi	15 - 232	15 - 232	15 - 232	15 - 232	15 - 232	15 - 232	15 - 232

¹Flow coefficients for blow-off pressures < 3,0 bar: Please refer to the Flow Coefficients Chart.

■ MAIN DIMENSIONS, INSTALLATION DIMENSIONS



■ CAPACITY TABLE ACC. TO ISO 4126-1 / AD2000 A2

Series 6420: Blowing-off rates at 10% above set pressure													
Nominal diameter DN		15			20			25			32		
		d0 = 13 mm			d0 = 15 mm			d0 = 18 mm			d0 = 23 mm		
Set pressure bar		I	II	III	I	II	III	I	II	III	I	II	III
Air I Nm³/h	0,5	76	62	2,3	101	83	3,1	143	117	4,3	234	191	7,0
	1	110	88	3,2	147	117	4,2	207	165	5,8	338	269	9,5
	2	180	142	4,5	240	189	6,0	340	268	8,2	556	437	13,5
Steam II kg/h	3	248	193	5,5	330	257	7,3	468	365	10,1	764	595	16,5
	4	312	242	6,4	416	322	8,5	592	458	11,7	966	748	19,1
Water III m³/h	5	376	290	7,1	501	386	9,5	712	549	13,1	1163	896	21,3
	6	440	337	7,8	586	449	10,4	833	639	14,3	1359	1043	23,4
	7	503	385	8,4	670	513	11,2	953	729	15,5	1556	1190	25,2
	8	567	432	9,0	755	576	12,0	1074	819	16,5	1753	1337	27,0
	9	631	480	9,6	840	639	12,7	1194	908	17,5	1950	1483	28,6
	10	694	527	10,1	925	702	13,4	1315	998	18,5	2147	1629	30,2
	11	758	574	10,6	1009	765	14,1	1435	1088	19,4	2343	1776	31,7
	12	822	622	11,1	1094	828	14,7	1556	1177	20,2	2540	1922	33,1
	13	885	669	11,5	1179	891	15,3	1676	1266	21,1	2737	2068	34,4
	14	949	716	11,9	1264	954	15,9	1797	1356	21,9	2934	2214	35,7
	15	1013	764	12,4	1348	1017	16,5	1917	1446	22,6	3130	2361	37,0
16	1076	811	12,8	1433	1080	17,0	2038	1535	23,4	3327	2507	38,2	

Series 6420: Blowing-off rates at 10% above set pressure										
Nominal diameter DN		40			50			65		
		d0 = 30 mm			d0 = 39 mm			d0 = 48 mm		
Set pressure bar		I	II	III	I	II	III	I	II	III
Air I	0,5	338	276	10,5	571	466	17,7	864	706	26,8
Nm³/h	1	491	392	14,3	831	662	24,1	1258	1003	36,5
	2	816	642	20,2	1379	1085	34,2	2089	1643	51,8
Steam II	3	1128	879	24,8	1907	1486	41,9	2888	2251	63,5
kg/h	4	1430	1107	28,7	2417	1872	48,4	3661	2835	73,4
	5	1721	1326	32,1	2909	2241	54,2	4407	3395	82,1
Water III	6	2013	1544	35,1	3402	2609	59,4	5153	3953	89,9
m³/h	7	2304	1762	37,9	3894	2977	64,1	5899	4510	97,1
	8	2595	1979	40,6	4386	3344	68,6	6644	5066	103,9
	9	2887	2196	43,0	4879	3711	72,7	7390	5621	110,2
	10	3178	2412	45,4	5371	4077	76,7	8136	6175	116,1
	11	3469	2629	47,6	5863	4443	80,4	8882	6730	121,8
	12	3761	2845	49,7	6356	4809	84,0	9627	7284	127,2
	13	4052	3061	51,7	6848	5174	87,4	10373	7837	132,4
	14	4343	3278	53,7	7340	5541	90,7	11119	8393	137,4
	15	4635	3495	55,6	7833	5907	93,9	11865	8948	142,3
	16	4926	3711	57,4	8325	6272	97,0	12611	9501	146,9