






700 Series
 Rubber Seated Butterfly Valves

700G Wafer

704G Full lugged

705G Semi lugged



-  Lock lever
-  Worm gear
-  Centre handle
-  Pneumatic cylinder
-  Motorised

Features and benefits

Rib disc

The 316 stainless steel (JIS SCS14) rib disc comes standard from 50mm to 300mm. Thin profile disc reinforced by ribs (patent pending) provides larger Cv compared to our conventional design. It also reduces weight while maintaining mechanical strength. A flat face disc is also available on request.



Patented cosine curve seat ring

The cosine curve seat ring reduces valve operating torque substantially and allows the torque to be adjusted according to the working pressure.



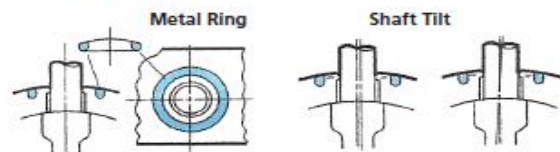
Much longer life with spherical design

Similar to a spherical body rotating inside a spherical area, the operation of the disc is smooth and unhindered. Torque is reduced and the valve life is lengthened by 300%.



Self-aligning stem seal through backup ring

The stem seal is the primary and secondary seal system. The backup ring functions as the self-aligning stem seal.



Long bonnet

The long neck shape allows insulation of up to 50mm after the valve is installed. 701G: Nylon coated body is also available (50 to 300mm). Please contact us for more information.

Two aligning methods (350 to 600mm)

Two valve models are available: the casted hole type (700G) and the tapped and drilled hole type (705G). They accommodate all the applicable flange standards.

700G Wafer 704G Full lugged 705G Semi lugged

Discs and seats come in various materials to meet a wide range of needs. These are the ultimate general purpose valves and they provide excellent cost performance.

General Description

Handling, durability and longevity are the basic aspects by which valve performance can be improved. TOMOE has now developed the 700G series, a superior, pressure-proof, general purpose

valve, with the addition of a wide range of features to offer improved performance and better cost efficiency. The 700G series is designed to satisfy many international flange standards for use worldwide.

Structure

The body is available in various designs such as wafer, semi-lugged and full-lugged, with various materials such as ductile iron, carbon steel, etc. The disc is also available with high-grade

stainless steel, type 316, nylon coating, aluminium, bronze or PPS. The patented cosine-curve structure is adopted for the seat ring. The 700G series is superior to conventional models in all respects.

Standard Specification

Model		700G (Wafer)			704G (Fully Lugged)		705G (Semi Lugged)	
Valve nominal size		40 to 300mm	350 to 500mm	600mm	50 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm
Applicable flange standard		JIS 5K/10K ANSI 125lb/150 lb DIN NP10, NP16 BS 4504 PN10, PN16, BS 10 'E'	JIS 5K/10K	JIS 5K, ANSI 125 lb/150 lb, DIN NP10, BS4504 PN10, (excluding JIS 10K)	JIS 5K/10K, ANSI 125lb/150lb, DIN NP10, NP16, BS 4504 PN10/PN16		JIS 5K/10K, ANSI 125lb/150lb, DIN NP10, NP16, BS 4504 PN10, PN16, BS 10 "E"	JIS 5K/10K, ANSI 125lb/150lb, DIN NP10, BS 4504 PN10, PN16, BS 10 "E"
Face-to-face dimensions		API 609 / ISO 5752 (20 series)						
Max. working pressure		1.0 MPa						
Body shell test (hydraulic)		1.5 MPa						
Seat leak test (pneumatic) #5		1.1 MPa						
Working temperature range #1, #2		NBR : -10 to 80 degrees C, *EPDM : -20 to 120 degrees C						
Working temperature in continuous use #3		NBR : 0 to 60 degrees C, *EPDM : 0 to 100 degrees C						
Standard materials	Body #4	Ductile iron, JIS FCD450	Cast iron, JIS FC 250	Ductile iron, JIS FCD450		Ductile iron, JIS FCD 450	Cast iron, JIS FC250, Ductile iron, JIS FCD450	
	Disc	316 stainless steel, JIS SCS14 #8	304 stainless steel, JIS SCS13 316 stainless steel, JIS SCS14	316 stainless steel, JIS SCS14 #8	304 stainless steel, JIS SCS 13, 316 stainless steel, JIS SCS14	316 stainless steel, JIS SCS 14 #8	304 stainless steel, JIS SCS 13, 316 stainless steel, JIS SCS 14	
		PPS (50 to 200mm) Aluminium bronze JIS CAC702 (50 to 600mm)	Aluminium bronze JIS CAC702	PPS (50 to 200mm) Aluminium bronze JIS CAC702 (50 to 600mm)	Aluminium bronze JIS CAC702	PPS (50 to 200mm) Aluminium bronze JIS CAC702 (50 to 600mm)	Aluminium bronze JIS CAC702	
		Nylon coating #6	Ductile iron, JIS FCD 450 with hard chrome plating	Nylon coating #6	Ductile iron, JIS FCD 450 with hard chrome plating	Nylon coating #6	Ductile iron, JIS FCD450 with hard chrome plating	
	Stem	SUS420J2 / SUS 392 J1						
Seat ring	NBR, *EPDM #7							
Actuators	Lock lever	40 to 200mm	-	50 to 200mm	-	50 to 200mm	-	
	Worm gear	40 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	
	Centre handle	40 to 300mm	-	50 to 300mm	-	50 to 300mm	-	
	Pneumatic	40 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	
	Motorised	40 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	50 to 300mm	350 to 600mm	
Coating #9	Epoxy primer finish (Munsell N7)							

#1 Working temperature range varies depending on combination of disc materials and seating. Please consult us.

#2 Please consult us when using NBR and EPDM seating continuously above 60 degrees C and 100 degrees C respectively.

#3 "Working temperature in continuous use" stands for the temperature continuously kept exceeding one hour.

#4 Cast steel body or stainless steel body is also available.

#5 16bar finish is also available subject to working conditions.

#6 Nylon coated disc is available from 40A to 300A. Maximum working temperature of nylon coated disc is 60 degrees C.

#7 Heat resistant EPDM (to 150 degrees C), FPM, SEP, CR and white-NBR seats are also available.

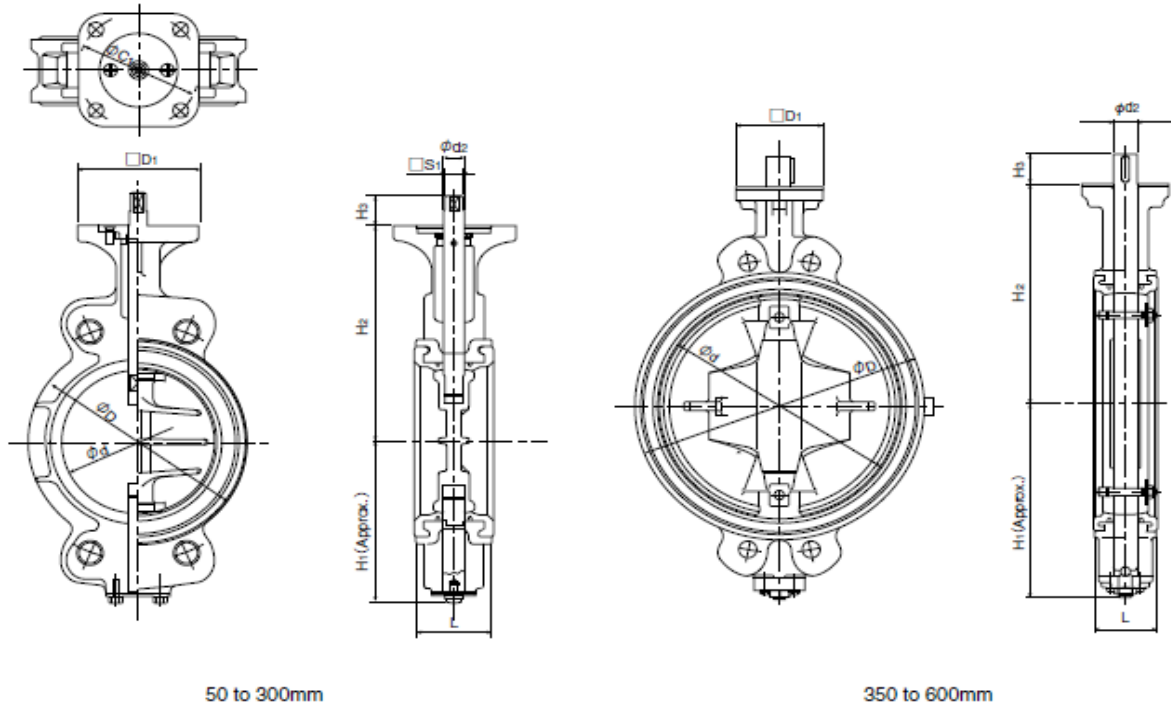
#8 Rib disc: standard. Flat face disc: optional.

#9 Polyester powder backed finish (V-Pet #4000) for 700G size 40 to 300mm.

*** Never use an EPDM rubber seat ring if the valve is being used for oil or for a fluid containing even a slight amount of oil.**

705G Bare shaft (01: 50mm to 300mm, 02: 350mm to 600mm)

705G (Semi-lugged)



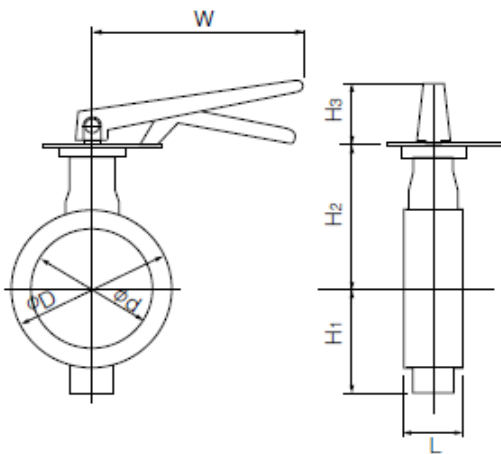
■ Dimensions

Nominal size		Dimension (mm)										Approx. Mass (kg)
mm	inch	ϕd	ϕD	$\square S_1$	$\square D_1$	ϕC_1	L	ϕd_2	H ₁	H ₂	H ₃	
50	2	56	90	8	70	70	43	10	85	138	21.5	2.5
65	2 1/2	69	115	8	70	70	46	10	94	151	21.5	3.5
80	3	84	126	10	70	70	46	12	109	156	22.5	4
100	4	104	146	12	70	70	52	14	117	167	22.5	5
125	5	130	181	14	102	102	56	16	143	191	22.5	8
150	6	153.5	211	14	102	102	56	18	164	202	27.5	11
200	8	199	256	18	102	102	60	22	186	227	30	15
250	10	253	322	24	102	102	68	28	215	280	35	24
300	12	302	367	24	125	125	78	32	253	312	35	31
350	14	337	410	—	140	140	78	32	276	348	48	47
400	16	394	469	—	140	140	102	40	338	383	54	72
450	18	441	525	—	140	140	114	46	368	413	65	96
500	20	492	580	—	140	140	127	50	403	453	79	127
600	24	584	682	—	165	165	154	55	458	528	79	191

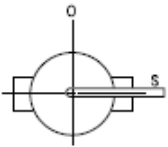
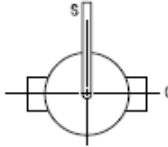
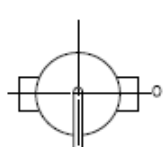
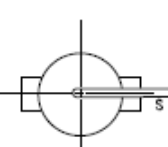
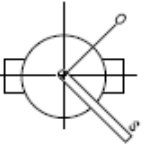
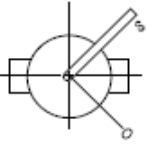
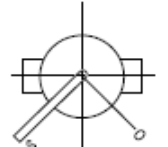
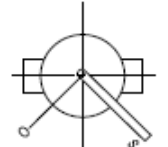
Lock lever type 705G-1T (50mm to 200mm)

Nominal size		Dimension (mm)							Lever type	Approx. Mass (kg)
mm	inch	ϕd	ϕD	L	H ₁	H ₂	H ₃	W		
50	2	56	90	43	85	138	66	200	1T-1	3.1
65	2 1/2	69	115	46	94	151	66	200	1T-1	4.1
80	3	84	126	46	109	156	66	200	1T-1	4.6
100	4	104	146	52	117	167	66	200	1T-1	5.6
125	5	130	181	56	143	191	92	300	1T-2	9.3
150	6	153	211	56	164	202	92	300	1T-2	12.3
200	8	199.0	256	60	186	227	97	350	1T-3	16.7

■ 705G-1T



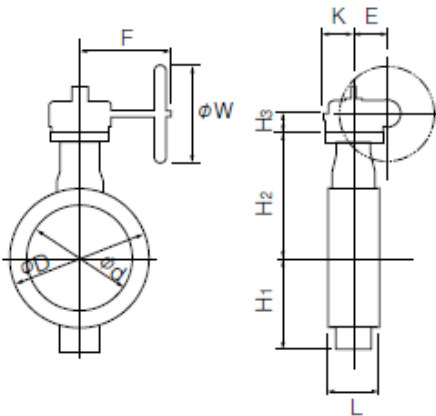
■ 1T Installation direction

			
1TTL S (standard)	1TLR	1TRS	1TRR
			
1TXS	1TXR	1TVS	1TVR

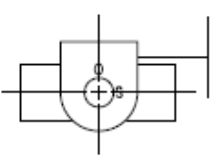
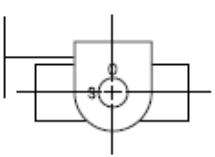
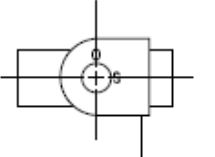
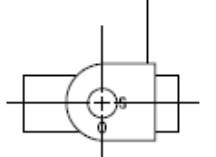
Worm gear type 705G-2U (50mm to 600mm)

Nominal size		Dimension (mm)										Gear type	Approx. Mass (kg)
mm	inch	ϕd	ϕD	L	H ₁	H ₂	H ₃	E	K	F	W		
50	2	56	90	43	85	138	29.5	36	46	160	100	2U-0	4.8
65	2 1/2	69	115	46	94	151	29.5	36	46	160	100	2U-0	5.8
80	3	84	126	46	109	156	29.5	36	46	160	100	2U-1	6.3
100	4	104	146	52	117	167	29.5	36	46	160	100	2U-1	7.3
125	5	130	181	56	143	191	34.5	44	53	173.5	160	2U-2	12.2
150	6	153.5	211	56	164	202	34.5	44	53	173.5	160	2U-2	16
200	8	199	256	60	186	227	41.5	67	75	198	200	2U-3	23
250	10	253	322	68	215	280	41.5	67	75	198	200	2U-3	32
300	12	302	367	78	253	312	48	87	90	222.5	200	2U-4	45
350	14	337	410	78	276	348	48	87.5	90	222.5	280	2U-4	63
400	16	394	469	102	338	383	50	90	105	266	280	2U-5	88
450	18	441	525	114	368	413	50	90	105	266	280	2U-5	112
500	20	492	580	127	403	453	50	90	105	266	280	2U-5	143
600	24	584	682	154	458	528	61	113	140	352	400	2U-6	222

■ 705G-2U



■ 2U Installation direction

			
2UA (standard)	2UAR	2UB	2UBR

Center handle type 705G-2G(50mm to 300mm) / 705G-2R(350mm to 600mm)

Nominal size		Dimension (mm)							Center handle type	Approx. Mass (kg)
mm	inch	ϕd	ϕD	L	H ₁	H ₂	H ₃	W		
50	2	56	90	43	85	138	136	100	2G-1	5.4
65	2 1/2	69	115	46	94	151	136	100	2G-1	6.4
80	3	84	126	46	109	156	136	100	2G-1	6.9
100	4	104	146	52	117	167	136	100	2G-1	7.9
125	5	130	181	56	143	191	133	100	2G-2	11.8
150	6	153.5	211	56	164	202	133	100	2G-2	14.8
200	8	199	256	60	186	227	151	200	2G-3	22.1
250	10	253	322	68	215	280	151	200	2G-3	32
300	12	302	367	78	253	312	161	200	2G-4	39
350	14	337	410	78	276	348	409	355	2R-3	80
400	16	394	469	102	338	383	409	355	2R-3	105
450	18	441	525	114	368	413	409	355	2R-3	130
500	20	492	580	127	403	453	409	355	2R-3	161
600	24	584	682	154	458	528	498	450	2R-4	244

■ 705G-2G/2R

