

**BIMETALLIC STEAM TRAPS AND AIR ELIMINATORS
 BM 20 R
 (With external adjustable temperature control)**

DESCRIPTION

BM20R series bimetallic steam traps and air eliminators are simple and robust traps, recommended for steam process applications where condensate sensible heat can be recovered, steam tracing lines, drip points, storage tank coils, steam air venting, etc. The use of condensate sensible heat reduces the steam consumption.

Connections are female screwed or flanged.

MAIN FEATURES

Modulating discharge.

Discharges condensate below steam temperature. Easy condensate temperature adjustment without disconnecting the trap from the piping.

Independent valve and seat placed in the low velocity flow area reduces erosion and extend product life.

Low maintenance costs consequence of the split regulator design.

Excellent air discharge.

Freeze protection of condensate lines.

Operates on superheated steam.

Unaffected by water hammer and vibrations.

Built-in strainer.



OPTIONS: Blowdown valve
 Seat with check valve
USE: Saturated and superheated steam.

AVAILABLE

MODELS:

SIZES: DN 1/2" to 1" ; DN15 to DN25.

CONNECTIONS: Female screwed ISO 7/1 Rp (BS21)

Flanged EN 1092-1 PN40 or ANSI

INSTALLATION: Horizontal installation recommended, can be installed in any position.

See IMI installation and maintenance instructions.

BODY LIMITING CONDITIONS		
FLANGED PN40 / ANSI 300 *	FLANGED ANSI 150 **	RELATED TEMP.
ALLOW. PRES.	ALLOW. PRES.	
40 bar	19,3 bar	50 °C
35 bar	15,8 bar	150 °C
30,4 bar	12,1 bar	250 °C
27,6 bar	10,2 bar	300 °C

PMO - Max. operating pressure 17 bar

TMO - Max. operating temperature 250 °C

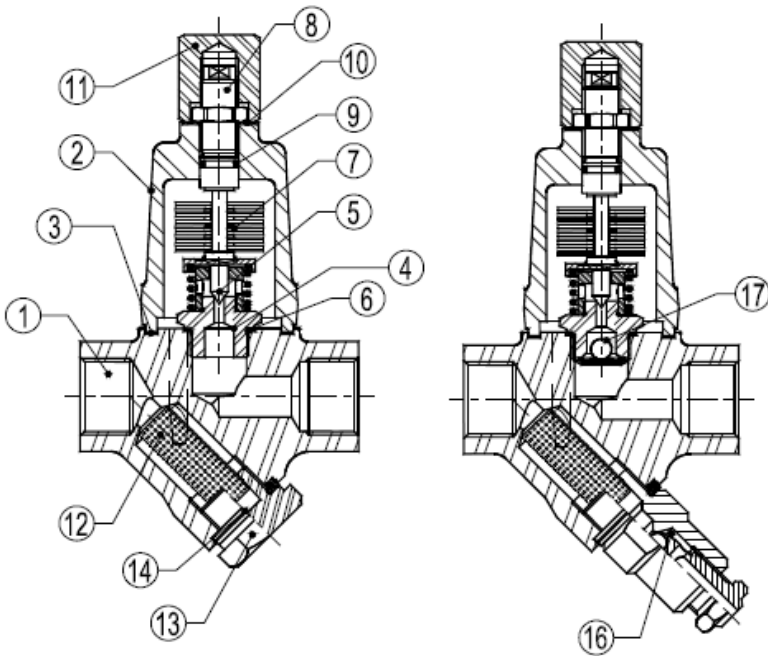
* According to EN1092-1:2007 ; ** Acc. to EN1759-1:2004

Body limiting conditions PN40 or below, depending on the type of connection adopted. Rating PN40 for thread, SW and BW.

FLOW RATE CAPACITY IN Kgs/h												
MODEL	SIZE DN	* TEMP. °C	DIFFERENTIAL PRESSURE (bar)									
			0,5	1	2	4	6	8	10	12	14	17
BM 20 R	15 - 25	10 **	125	200	320	410	445	485	500	540	580	600
BM 20 R	15 - 25	20	200	300	440	550	580	600	620	670	700	720
BM 20 R	15 - 25	40	380	500	700	970	990	1010	1050	1100	1130	1180
BM 20 R	15 - 25	COLD	530	700	1230	1210	1320	1440	1650	1730	1780	1840

* Condensate discharge temperature below saturation temperature.

** Standard factory setting



MATERIALS		
POS.N r.	DESIGNATION	MATERIAL
1	Body	P250GH / 1.0460
2	Cover	P250GH / 1.0460
3	* Gasket	St.St./Graphite
4	* Seat	Hardened St.Steel
5	* Plug	Hardened St.Steel
6	* Seat gasket	Copper
7	* Regulator	Bimetal
8	Adjusting screw	AISI 304 / 1.4301
9	Seal ring	Viton
10	* Gasket	Copper
11	Cap nut	AISI 304 / 1.4301
12	* Strainer screen	AISI 304 / 1.4301
13	Cover strainer	A 105 / 1.0432
14	* Gasket	St.St./Graphite
15	Bolts	A2-70
16	* Blowdown valve	AISI304 (See IS 1.1150)
17	Ball check valve	AISI 440C / 1.4125

* Available spare parts

DIMENSIONS (mm)											
Screwed and SW *						EN PN16/40		ANSI 150		ANSI 300	
SIZE DN	A	B	C	D	WGT. Kgs	E	WGT. Kgs	E	WGT. Kgs	E	WGT. Kgs
15-1/2"	95	59	95	125	2,3	150	3,9	150	3,4	150	4,2
20-3/4"	95	59	95	125	2,3	150	4,7	150	3,9	150	5,5
25-1"	95	65	95	125	2,5	160	5,1	160	4,7	160	6,3

* BW (butt weld) on request.

